

**This page is mainly introduced the 1.4418 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 1.4418, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Data Table for Grades Stainless Steels 1.4418

| 1.4418 Standard Number: |                 |  |
|-------------------------|-----------------|--|
| ITEM                    | Standard Number | Descriptions   |
| 1                       | NF EN 10028-7   | Flat products made of steels for pressure purposes - Part 7: Stainless steels  |
| 2                       | NF EN 10088-1   | Stainless steels - Part 1: List of stainless steels  |
| 3                       | NF EN 10088-2   | Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes  |
| 4                       | NF EN 10088-3   | Stainless steels - Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes |
| 5                       | NF EN 10088-4   | Stainless steels - Part 4: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for construction purposes   |
| 6                       | NF EN 10088-5   | Stainless steels - Part 5: Technical delivery conditions for bars, rods, wire, sections and bright products of corrosion resisting steels for construction purposes                    |
| 7                       | NF EN 10250-4   | Open die steel forgings for general engineering purposes - Part 4: Stainless steels  |
| 8                       | NF EN 10272     | Stainless steel bars for pressure purposes   |
| 9                       | NF EN 4629      | Aerospace series - Steel FE-PM 3504 (X4CrNiMo16-5-1) - Air melted - Hardened and tempered - Forging stock - De = 300 mm  |
| 10                      | NF EN 4631      | Aerospace series - Steel FE-PM 3504 (X4CrNiMo16-5-1) - Air melted - Hardened and tempered - Bar - De = 200 mm - 900 MPa = Rm = 1 050 MPa   |

| 1.4418 Chemical composition (mass fraction) (wt.%) |         |         |
|--|---------|---------|
| Chemical   | Min.(%) | Max.(%) |
| C  |         | 0.06    |
| Si   |         | 0.70    |
| Mn   |         | 1.50    |
| P  |         | 0.040   |
| S  |         | 0.015   |
| Cr   | 15.00   | 17.00   |
| Mo   | 0.80    | 1.50    |
| Ni   | 4.00    | 6.00    |
| N  | 0.020   |         |

### 1.4418 Physical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength   | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 65      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | $Akv \geq$ /J            |
| HBS              | 123-321 | -                        |
| HRC              | 30      | -                        |

### 1.4418 Mechanical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | $\sigma_b$ /MPa          |
| Yield Strength   | 154     | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 56      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | $Akv \geq$ /J            |
| HBS              | 235-268 | -                        |
| HRC              | 30      | -                        |

### 1.4418 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √         | √         | √         | √           | √     |

### 1.4418 Range of products

| Product type    | Products                                 | Dimension                  | Processes                                   | Deliver Status  |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar       | Round Bar, Flat Bar, Square Bar          | $\Phi$ 8-1200mm*L          | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip    | Steel Coil /Steel Strip                  | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes   | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

**We can produce Stainless Steels the specifications follows:**

**Note:**

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

**Mechanical properties**

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

**Round bar:**

Diameter : 1mm-2000mm

**Square bar:**

Size: 50mm \* 50mm-600mm \*600mm

**Plate steel/flat bar:**

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

**Tube/pipe:**

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

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We serve you with our honesty, integrity, and professionalism.