

This page is mainly introduced the A 691 Grade 2 1/4 CR chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of A 691 Grade 2 1/4 CR, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Grades Stainless Steels A 691 Grade 2 1/4 CR

A 691 Grade 2 1/4 CR Standard Number:

| ITEM | Standard Number | Descriptions |
|------|-----------------|--|
| 1 | A 691 (2009) | Carbon and Alloy Steel Pipe, Electric-Fusion-Welded for High-Pressure Service at High Temperatures |

A 691 Grade 2 1/4 CR Chemical composition(mass fraction)(wt.%)

| Chemical | Min.(%) | Max.(%) |
|----------|---------|-----------|
| C | | 0.05 |
| Si | | 0.20 |
| Mn | | 0.50 |
| P | | |
| S | | |
| Ni | | remaining |
| Cr | 15.00 | 17.00 |
| Al | 4.00 | 5.00 |
| Cu | | |
| Ti | | 0.50 |
| Fe | 2.00 | 4.00 |
| N | | |
| Mo | | 0.50 |
| B | | 0.006 |
| Zr | | 0.05 |

A 691 Grade 2 1/4 CR Physical Properties

| | | |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | σ_b /MPa |
| Yield Strength | 23 | $\sigma_{0.2} \geq$ /MPa |
| Elongation | 65 | $\delta_5 \geq$ (%) |

| | | |
|--------|---------|------------------|
| ψ | - | $\psi \geq (\%)$ |
| Akv | - | $Akv \geq /J$ |
| HBS | 123-321 | - |
| HRC | 30 | - |

A 691 Grade 2 1/4 CR Mechanical Properties

| | | |
|------------------|---------|----------------------------------|
| Tensile strength | 231-231 | σ_b / MPa |
| Yield Strength | 154 | $\sigma_{0.2} \geq / \text{MPa}$ |
| Elongation | 56 | $\delta 5 \geq (\%)$ |
| ψ | - | $\psi \geq (\%)$ |
| Akv | - | $Akv \geq /J$ |
| HBS | 235-268 | - |
| HRC | 30 | - |

A 691 Grade 2 1/4 CR Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √ | √ | √ | √ | √ |

A 691 Grade 2 1/4 CR Range of products

| Product type | Products | Dimension | Processes | Deliver Status |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets | 0.08-200mm(T)*W*L | Forging, hot rolling and cold rolling | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar | Round Bar, Flat Bar, Square Bar | $\Phi 8$ -1200mm*L | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting, |
| Coil / Strip | Steel Coil / Steel Strip | 0.03-16.0x1200mm | Cold-Rolled & Hot-Rolled | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded | Annealed, Solution and Aging, Q+T, ACID-WASHED |

We can produce Stainless Steels the specifications follows:

Note:

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter : 1mm-2000mm

Square bar:

Size: 50mm * 50mm-600mm *600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

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We serve you with our honesty, integrity, and professionalism.