

This page is mainly introduced the 1.4028 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 1.4028, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Data Table for Grades Stainless Steels 1.4028

| 1.4028 Standard Number: |                  |  |
|-------------------------|------------------|--|
| ITEM                    | Standard Number  | Descriptions   |
| 1                       | DIN 17440 (1996) | Stainless steels - Technical delivery conditions for drawn wire  |
| 2                       | DIN 17441 (1985) | Stainless steels - Technical delivery conditions for cold rolled strips and slit coils strip and sheets cut from such strips for pressure purposes                                     |
| 3                       | DIN EN 10088-2   | Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes  |
| 4                       | DIN EN 10088-3   | Stainless steels - Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes |
| 5                       | DIN EN 10088-1   | Stainless steels - Part 1: List of stainless steels  |
| 6                       | DIN EN 10151     | Stainless steel strip for springs - Technical delivery conditions  |
| 7                       | DIN EN 10250-4   | Open die steel forgings for general engineering purposes - Part 4: Stainless steels  |

| 1.4028 Chemical composition (mass fraction) (wt.%) |         |         |
|--|---------|---------|
| Chemical   | Min.(%) | Max.(%) |
| C  | 0.26    | 0.35    |
| Si   |         | 1.00    |
| Mn   |         | 1.50    |
| P  |         | 0.045   |
| S  |         | 0.015   |
| Cr   | 12.0    | 14.0    |

| 1.4028 Physical Properties |         |                          |
|----------------------------|---------|--------------------------|
| Tensile strength           | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength             | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation                 | 65      | $\delta_5 \geq$ (%)      |
| $\psi$                     | -       | $\psi \geq$ (%)          |
| Akv                        | -       | Akv $\geq$ J             |
| HBS                        | 123-321 | -                        |
|                            |         |                          |

|     |    |   |
|-----|----|---|
| HRC | 30 | - |
|-----|----|---|

### 1.4028 Mechanical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | $\sigma_b$ /MPa          |
| Yield Strength   | 154     | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 56      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | Akv $\geq$ /J            |
| HBS              | 235-268 | -                        |
| HRC              | 30      | -                        |

### 1.4028 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √         | √         | √         | √           | √     |

### 1.4028 Range of products

| Product type    | Products                                 | Dimension                  | Processes                                   | Deliver Status  |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar       | Round Bar, Flat Bar, Square Bar          | Φ8-1200mm*L                | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip    | Steel Coil /Steel Strip                  | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes   | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

## We can produce Stainless Steels the specifications follows:

Note:

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter : 1mm-2000mm

Square bar:

Size: 50mm \* 50mm-600mm \*600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

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