

This page is mainly introduced the 15-5PH chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 15-5PH, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Grades Stainless Steels 15-5PH

| 15-5PH Standard Number: | | |
|-------------------------|----------------------|--|
| ITEM | Standard Number | Descriptions |
| 1 | SAE AMS 5346C (2006) | Steel, Corrosion-Resistant, Investment Castings 15Cr - 4.6Ni - 0.22Cb (Nb) - 2.8Cu Solution and Precipitation Heat Treated (H925) 180 ksi (1241 MPa) Tensile Strength (15-5) |
| 2 | SAE AMS 5347B (2006) | Steel, Corrosion-Resistant, Investment Castings 15Cr - 4.6Ni - 0.22Cb (Nb) - 2.8Cu Solution and Precipitation Heat Treated (H1000) 150 ksi (1034 MPa) Tensile Strength (15-5) |
| 3 | SAE AMS 5357C (2011) | Steel, Corrosion Resistant, Investment Castings 15Cr - 4.6Ni - 0.22Cb - 2.8Cu Solution Heat Treated, Precipitation Hardenable |
| 4 | SAE AMS 5400B (2007) | Steel, Corrosion-Resistant, Investment Castings 15Cr - 4.6Ni - 0.22Cb - 2.8Cu Solution and Precipitation Heat Treated (H935) 170 ksi (1172 MPa) Tensile Strength |
| 5 | SAE AMS 5659N (2012) | Steel, Corrosion-Resistant, Bars, Wire, Forgings, Rings, and Extrusions 15Cr - 4.5Ni - 0.30Cb (Nb) - 3.5Cu Consumable Electrode Melted Solution Heat Treated, Precipitation Hardenable |

| 15-5PH Chemical composition(mass fraction)(wt.%) | | |
|--|---------|---------|
| Chemical | Min.(%) | Max.(%) |
| C | | 0.07 |
| Si | | |
| Mn | | |
| Cr | 14.0 | 15.5 |
| Ni | 3.5 | 5.5 |
| Cu | 2.5 | 4.5 |

| 15-5PH Physical Properties | | |
|----------------------------|---------|--------------------------|
| Tensile strength | 115-234 | σ_b /MPa |
| Yield Strength | 23 | $\sigma_{0.2} \geq$ /MPa |
| Elongation | 65 | $\delta_5 \geq$ (%) |
| ψ | - | $\psi \geq$ (%) |
| Akv | - | Akv \geq /J |
| HBS | 123-321 | - |

| | | |
|-----|----|---|
| HRC | 30 | - |
|-----|----|---|

15-5PH Mechanical Properties

| | | |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | σ_b /MPa |
| Yield Strength | 154 | $\sigma_{0.2} \geq$ /MPa |
| Elongation | 56 | $\delta_5 \geq$ (%) |
| ψ | - | $\psi \geq$ (%) |
| Akv | - | Akv \geq /J |
| HBS | 235-268 | - |
| HRC | 30 | - |

15-5PH Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √ | √ | √ | √ | √ |

15-5PH Range of products

| Product type | Products | Dimension | Processes | Deliver Status |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets | 0.08-200mm(T)*W*L | Forging, hot rolling and cold rolling | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar | Round Bar, Flat Bar, Square Bar | Φ8-1200mm*L | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting, |
| Coil / Strip | Steel Coil /Steel Strip | 0.03-16.0x1200mm | Cold-Rolled & Hot-Rolled | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded | Annealed, Solution and Aging, Q+T, ACID-WASHED |

We can produce Stainless Steels the specifications follows:

Note:

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter : 1mm-2000mm

Square bar:

Size: 50mm * 50mm-600mm *600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

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We serve you with our honesty, integrity, and professionalism.